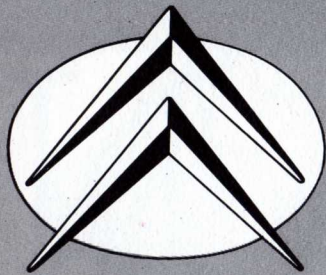


CITROËN

STATION WAGON





CHEVRONS OF PRESTIGE



CITROEN STATION WAGON

THE CITROEN STATION WAGON is designed to incorporate all of the world famous reliability and roadability of the renowned Citroen DS and ID-19 sedans. A long wheelbase of 123" with a total overall length of only 196" gives full 8 passenger comfort with compact car maneuverability.

With Citroen's exclusive Air-Oil Suspension, the car automatically maintains a constant ground clearance (6½") regardless of number of passengers or amount of luggage. This eliminates "tail wagging" common to conventional station wagons when loaded. Variable ground clearance enables you to actually increase the ground clearance for rutted country roads, snow drifts, mud, or other hazards.

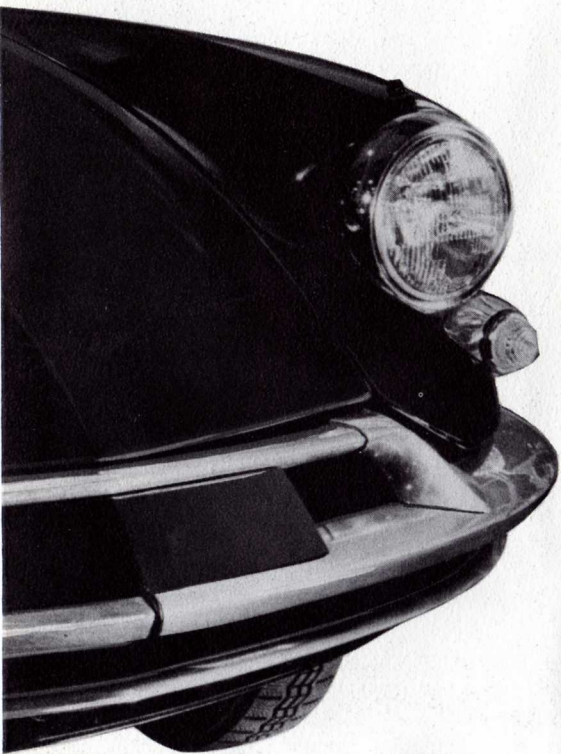
Thanks to Front Wheel Drive the drive shaft and transmission humps are eliminated. This provides an entirely flat floor so that the interior can be utilized fully—there being no less than 7 *full feet* of flat floor length from the back of the front seat to the closed tailgate.

The elegant finish of the Station Wagon is further enhanced by the sparkle of stainless steel trim, and the handsome, rugged, long wearing vinyl interiors further attest to the skill of the coachbuilder's art.

The Citroen Station Wagon is offered in two models. The Citroen Station Wagon "Deluxe" is an 8 passenger 4 door model with fully washable vinyl interior. All seats, with the exception of the bench-type front seat can be folded for full carrying capacity.

The Citroen Station Wagon "Confort" has foam-rubber upholstery with a wide choice of genuine nylon interiors. The front seats are bucket reclining bed-type seats. The center bench seat is fixed, and incorporates a wide folding center armrest. All doors are finished to match the seats, and have armrests. The carpeting is luxurious with foam-rubber underlay. On the "Confort" model *only* the two facing jump-seats fold.

An aluminum luggage rack is standard equipment on both models, as are Power Disc Brakes, heater and defroster, clock, Michelin "X" tires, windshield washers, and stainless steel wheel covers.



TECHNICAL DATA



With the jump seats and center bench seat folded there is 7 feet of flat unobstructed floor with the Easi-Lift tailgate closed.



With all seats in position, the full 8 passenger carrying capacity is utilized.



Fold down the jump seats, and you have room for six passengers plus enormous luggage space.

ENGINE. 4 Cyl. OHV 60° • Bore: 78 mm. or 3.07 ins., Stroke 100 mm. or 3.94 ins. • Total displacement 1,911 cc or 116.6 cu. ins. • Compression ratio 7.5 to 1 • 70 bhp at 4,500 rpm • Pressure lubrication by mechanical pump • Solex 34 carburetor • Mechanical gas pump • 12 Volt electric system with 57AH Battery • Generator with regulator • Cooling system, pump and thermostat • Nylon fan.

CLUTCH. Single plate, dry type.

TRANSMISSION. Front Wheel Drive • Four forward speeds and reverse • 2nd, 3rd and 4th gears are synchronized, gear change lever on the steering column • Overall ratios: 1st—13.79 to 1, 2nd—7.35 to 1, 3rd—4.77 to 1, 4th—3.31 to 1 • Reverse 14.82 to 1 • Crown wheel and bevel pinion ratio 9x35.

STEERING. Rack and pinion • 3¼ turn lock to lock • 36 feet turning circle • "No spoke" steering wheel.

FRONT SUSPENSION. Independent wheels • Two suspension arms for each wheel • One Air-Oil unit with shock absorber for each wheel • Anti-roll bar • Levelling device.

REAR SUSPENSION. Independent wheels, one suspension arm and one Air-Oil unit with shock absorber for each wheel • Anti-roll bar • Levelling device.

BRAKES. POWER BRAKING SYSTEM: Disc brakes on the front wheels, drum brakes on the rear wheels • Brake pressure distributed

between front and rear wheels according to axle loading • Wear of front linings automatically compensated.

EMERGENCY BRAKE: Hand operated on front discs.

WHEELS AND TIRES. Center lock nut wheels equipped with Michelin "X" Steel and Cord 165 x 400.

BODY. 6/8 seater, with full opening tailgate • Luggage rack • Monoshell construction • Platform with side members of welded sheet steel, flat floor, no drive shaft tunnel. Full length aerodynamic underpan. All around safety glass AS1 and AS2. Total visibility.

WEIGHT DIMENSIONS AND CAPACITIES. Curb weight 2850 lbs. • Payload 1540 lbs. • Wheel Base: 123 ins. • Track: front 59 ins. Rear: 51¼ ins. • Overall length: 196" • Overall width: 70½ ins. Overall height: 59 ins. • Gas tank: 17 gallons • Crank case 8.5 pints • Gearbox and differential 5.3 pints • Water capacity 2½ gallons • Spare wheel housed under the hood.

HEATING AND VENTILATION. Heating for front and rear passengers. Air-diffusers at both ends of the dashboard.

ECONOMY. Over 30 MPG at a steady 50 MPH.

POWER LIFT. Automatic Jacking. Adjustable road clearance. Lowest Position: 4.2 ins. • Normal Position: 6.4 ins. • High Position: 11.2 ins.

